

FITTING INSTRUCTIONS

OA6004



- ⚠** This air suspension system is designed to replace the original vehicle manufacturer's suspension – it is not designed to carry more load than the original OEM suspension.
- ⚠** The kit is designed to suit a standard vehicle configuration – modifications to the vehicle outside the kit design parameters may adversely affect fitment and operation such as:
 - Height changes outside any noted in the kit specification.
 - Larger dampers (Shock Absorbers)
 - Wheel and tyre changes
 - Exhaust changes.
- ⚠** If your vehicle is fitted with a brake proportioning valve or stability control system it is important to ensure this is maintained and adjusted according to the vehicle manufacturer's instructions.
- ⚠** It is recommended that only a properly qualified person installs the product and carries out maintenance. If you are not qualified and attempt to carry out such work ensure that all safety equipment is used and safety standards are met.
- ⚠** Ensure that you have read the full Product Manual before attempting to fit the product.
- ⚠** Ensure the Product Manual is kept with the vehicle and that any vehicle owner and/or operator is fully advised on the system and its operation before attempting to drive or operate it.



SEE OTHER WARNINGS AND IMPORTANT INFORMATION IN THE PRODUCT MANUAL

LHS = LEFT SIDE OF THE VEHICLE WHEN FACING FORWARD

STEP 1 – PREPARE THE VEHICLE

With the rear coil springs and Coil Rite kit removed as per the main kit fitting instructions, check that the battery has been disconnected and parts of the vehicle that may be damaged by welding and grinding are covered.

STEP 2 – WELDING THE BRACKETS INTO PLACE

The brackets are to be positioned inside the top spring seats to allow fitting of the adaptor brackets from the On Air kit. Select one of the supplied "conversions" plates and fit it up into position with the side facing the spring seat as shown. Weld the brackets in place using two 10-20mm beads. Follow standard welding and OH&S practices for welding to motor vehicles.



STEP 4 – PREPARE FOR THE ON AIR KIT INSTALLATION

Grind off any part of the weld/ splatter below the bottom face of the spring seat then tap the bracket with a hammer to check it is held securely in place. Clean the area then spray with an anti-rust protective coating. You can now revert back to fitting of the On Air kit. Check that the spring seats have cooled before the air line tubing is fitted.

**SHOULD YOU REQUIRE ANY TECHNICAL SUPPORT OR
ASSISTANCE PLEASE CONTACT AIRBAG MAN**



FREECALL 1800 247 224